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Synthetic Approach Toward the Partial Sequences of Betaglycan in the Linkage Region on Solid Support and in Solution Phase

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We have synthesized, for the first time, the partial sequence of the betaglycan composed of the tetraosyl hexapeptide, which was directly usable as a probe for enzymatic glycosyl transfer. Stepwise elongation afforded the corresponding tetraosyl trichloroacetimidate. The common glycosyl dipeptide:[β -D-GlcA-(1 \rightarrow 3)- β -D-Gal-(1 \rightarrow 3)- β -D-Gal-(1 \rightarrow 4)- β -D-Xyl-(1 \rightarrow 0)-Ser-Gly] was synthesized by glycosylation of the corresponding tetraosyl trichloroacetimidate and Ser-Gly moiety. The glycosyl dipeptide was coupled with other core peptide parts in solution phase and on a solid support. These glycosyl hexapeptides were then transformed into the desired target compounds.

Keywords Proteoglycan, Glycosaminoglycan, Betaglycan, Heparin, Heparan sulfate

INTRODUCTION

Glycosaminoglycan (GAG) is the saccharide part of proteoglycans (PGs) covalently linked to the core peptide through the hydroxyl group of the serine residue. GAG is composed of two parts: the linkage (tetrasaccharide) region and repeating disaccharide region. Biochemically, GAG elongates by a stepwise addition with the help of UDP-sugars and the corresponding glycosyl transferases.^[1] GAG is classified into two categories based on the

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type of the hexosamine residues in the repeating disaccharide region (Fig. 1). The first transfer of the hexosamine residue, α -GlcNAc or β -GalNAc, which is the fifth saccharide moiety from the reducing terminal, determines the type of GAG as either the heparin or chondroitin type. Most of the glycosyl transferases involved in the GAG biosynthesis have been found; however, the factors controlling the biosynthetic sorting mechanisms are still unclear.

To the best of our knowledge, two hypotheses on the sorting mechanisms, which are not consistent with each other, have been supported on the basis of the environment around the glycan and/or peptide part of PG. The common tetrasaccharide often possesses sulfates at specific positions. Sugahara and his coworkers advocated that no sulfate has been detected on the heparin type of GAG vs. that on the chondroitin type.^[2] It seems that the sulfate in the linkage region of chondroitin might provide an important function for the β-GalNAc transferase. On the other hand, Esko's group reported that the hydrophobic and acidic amino acid clusters of the core peptide are often flanking the heparin type of GAG.^[3] His group demonstrated the glycan elongation toward the heparin type of GAG using mutant peptides and glycosyl primers containing hydrophobic aglycons.^[4] These results provided important evidence for the relationship between the selective biosynthesis of heparin/heparan sulfate and the specific character of the common tetrasaccharide and/or the core peptides; however, the transfer mechanism of the first hexosamine residue remains unclear.

Heparin/heparan sulfates are medically and pharmaceutically indispensable materials; therefore, the selective and effective biosynthesis of heparin/ heparan sulfate is anticipated. These facts prompted us to elucidate the biosynthetic mechanisms of heparin/heparan sulfate from a chemical point of view. Figure 2 shows the partial structure of betaglycan, of which the core peptide contains acidic and hydrophobic amino acids. It is noteworthy that the Ser⁵³⁵ of the betaglycan predominantly possesses the heparin type of GAG.^[5] We selected the target compounds (**1** and **2**), which are partial sequences of betaglycan containing the above core peptide. We now report



Figure 1: Structure of glycosaminoglycans.



Figure 2: Target compounds. A partial sequence of betaglycan.

the detailed synthesis of these beta glycans, which can be the acceptors for the α -GlcNAc transfer.

RESULTS AND DISCUSSION

Based on a retrosynthetic analysis, we planned (1) the stepwise elongation by the coupling of each monosaccharide moiety from the reducing terminal, (2) the subsequent coupling of the obtained tetrasaccharide with the Ser-Gly moiety, (3) the coupling of the tetraosyl serylglycine with the tetrapeptide synthesized in the solution phase or on a solid support, and (4) the final deprotection to obtain the desired compounds.

As depicted in Scheme 1, in the presence of 4-methoxyphenol and TMSOTf, known tetraacetyl- β -D-xylose (3)^[6] was converted into the corresponding 4-methoxyphenyl β -D-xyloside (4) in a 90% yield. The acetyl groups of 4 were removed with Et₃N to quantitatively give 5. The hydroxyl groups of 5 at the 2 and 3 positions were isopropylidenated to afford 6 in a 75% yield. The galactosyl imidate (7) was converted from the known 4-methoxyphenyl 2,4,6-tri-O-acetyl-3-Oallyl- β -D-galactopyranoside^[7] by the removal of the 4-methoxyphenyl group with CAN, then followed by trichloroacetimidation with CCl₃CN and DBU in 79% and 71% yields, respectively. The 4-OH of **6** was glycosylated with **7** in the presence of TMSOTf in CH₂Cl₂. The following methanolysis afforded the disaccharide (8) in an 82% yield in two steps. The diol 8 was acylated with 4-methylbenzoyl chloride to produce 9 in a 77% yield. The position of the newly formed glycosidic linkage was evident from the acylation shifts of the H-2 and H-3 of the xylosyl residue. The allyl group of 9 was isomerized using an iridium catalyst, and the I_2 treatment gave the disaccharide acceptor 10 in a 95% yield in two steps. The disaccharide acceptor 10 was stereoselectively coupled with 7 in the presence of TMSOTf in CH_2Cl_2 to afford the trisaccharide 11 in an 86% yield. The allyl group of 11 was removed in the same manner as above to give the trisaccharide acceptor 12 in an 85% yield in two steps.



Scheme 1: Reagents and conditions: i) 4-methoxyphenol, TMSOTf, MS4A, CH_2Cl_2 , $-20^{\circ}C$, 1 h; ii) Et₃N, MeOH, H₂O, rt, overnight; iii) 2-methoxypropene, camphorsulfonic acid, DMF, 60°C, 5 h; iv) TMSOTf, MSAW300, CH_2Cl_2 , $-20^{\circ}C$, 1 h; v) camphorsulfonic acid, MeOH, CH_2Cl_2 , rt, 2 h; vi) 4-methylbenzoyl chloride, pyridine, rt, 1.5 h; vii) (1,5-cyclooctadiene)bis(methyldiphenyl-phosphine)iridium(I) hexafluorophosphate, THF, H₂, then I₂, H₂O, NaHCO₃, rt, 2.5 h; viii) BF₃ · OEt₂, MSAW300, CH_2Cl_2 , $-20^{\circ}C$ · rt, overnight; ix) CuBr₂, AgOTf, *n*-Bu₄NBr, MS4A, CH_2Cl_2 , $0^{\circ}C$ · rt, overnight; x) CCl₃CN, DBU, CH_2Cl_2 , $0^{\circ}C$, 2 h; xii) (Ph₃P)₄Pd(0), *N*-methylaniline, THF, rt, 4 h.

For the following coupling with the glucuronic acid moiety, we prepared two types of glycosyl donors: methyl thioglycoside $13^{[8]}$ and trichloroacetimidate 14.^[9] Although 13 was used to couple with 12 mediated by the NIS-TfOH system, no tetrasaccharide was obtained. However, AgOTf-CuBr₂-*n*-Bu₄NBr could afford the desired compound 15 in a 31% yield. The glycosylation of 12 with 14 using BF₃ · OEt₂ also afforded 15 in a 22% yield with 69% of the

acceptor being recovered. When TMSOTf was used as the promoter, the reaction afforded **15** in a 32% yield, while the residual acceptor was completely decomposed.

The obtained tetrasaccharide was converted into the corresponding hemiacetal **16** with CAN in a 93% yield, and brought to **17** using CCl₃CN in the presence of DBU in an 89% yield. The imidate (**17**) was coupled with known serylglycine allyl esters (**18**^[10] and **19**^[10]) protected with Boc and Fmoc groups at their N-terminals, with the help of TMSOTf in CH₂Cl₂ at -20° C to give **20** and **21** in 72% and 74% yields, respectively. The allyl groups were removed with Pd(PPh₃)₄ and *N*-methylmorpholine to yield the corresponding carboxylic acids **22** and **23** in 90% and 76% yields, respectively.

Synthesis of the Peptide Part

As shown in Scheme 2, the tetrapeptide Trp-Pro-Asp-Gly was synthesized in the conventional manner (liquid phase). Commercially available Fmocproline was converted into the corresponding allyl ester (24) in an 86% yield. The Fmoc group of 24 was removed with morpholine, and coupled with Fmoc-(N^{*i*}-Boc)-tryptophane using HOBt and HBTU in the presence of Hünig's base to give 25 in a 56% yield. The allyl ester was converted into the carboxylic acid 26 with Pd(PPh₃)₄ and N-methylmorpholine in a 63% yield. On the other hand, the Z-(O-*t*-Bu)-aspartic acid and the glycine *tert*-butyl ester, both of which were commercially available, were coupled with WSCD · HCl and HOBt in the presence of Et₃N to yield 27 in a 96% yield.



Scheme 2: Reagents and conditions: i) Cs_2CO_3 , EtOH, rt, 1 h, then AllBr, DMF, rt, overnight; ii) Morpholine, CH_2Cl_2 , rt, overnight; iii) HOBT, HBTU, CH_2Cl_2 , $-20^{\circ}C \sim rt$, overnight; iv) (Ph₃P)₄ Pd(0), N-methylaniline, THF, rt, 15 h; v) Pd-C, H₂, MeOH, AcOH, rt, 3 h.

Hydrogenolysis of **27** was successfully performed to give the free amine **28** in a 93% yield. The following condensation of **26** and **28** were executed in the same manner as the synthesis of **27** to furnish the tetrapeptide **29** in an 85% yield. The Fmoc group of **29** was finally removed with morpholine to give the free amine **30**, which was coupled with **22** in the presence of HOBt and HBTU. As depicted in Scheme 3, the successful condensation afforded the tetraosyl hexapeptide **31** in a 63% yield. The following deprotection procedures—(1) treatment with a TFA cocktail and (2) saponification with M0.107 NaOMe in 50% MeOH—gave the desired compound **1** in an 83% yield after gel permeation chromatography.

Scheme 4 shows the synthesis of the corresponding glycopeptide on Sieber amide resin. The elongation was manually performed by the usual Fmoc procedure employing HOBt, HBTU, and *i*-Pr₂EtN in NMP. The Fmoc group was removed using piperidine in NMP. The *N*-terminal of the tetrapeptide on the resin was coupled with **23** in the same manner as the peptide elongation. The obtained glycosylated peptide on the resin was subjected to the TFA cocktail to give the corresponding tetraosyl hexapeptide. Careful saponification with diluted base (1M NaOH-MeOH 1:100, and the following 5 mM NaOH)^[11] treatment afforded the fully deprotected glycosyl peptide **2** in the amide



Scheme 3: Reagents and conditions: i) HOBT, HBTU, *i*-Pr₂EtN, DMF, $-20^{\circ}C \sim rt$, overnight; ii) TFA, thioanisole, phenol, H₂O, 1,2-ethanedithiol, triisopropylsilane, CH₂Cl₂, rt, 2 h; iii) NaOMe, MeOH, H₂O, rt, 3 h.



Scheme 4: Reagents and conditions: i) piperidine (20%), NMP, ii) HOBT, HBTU, i-Pr₂EtN, iii) TFA, thioanisole, phenol, H₂O, 1,2-ethanedithiol, triisopropylsilane, CH₂Cl₂, rt, 3 h; iv) NaOMe, MeOH, H₂O, rt.

form. Further purification was successfully performed by gel permeation chromatography and HPLC (C18). The final compounds 1 and 2 were in good agreement with the calculated value based on the mass spectrum.

It was revealed that compound **1** was a poor substrate for the chondroitin GalNAc T-1 and T-2^[12] but a superior substrate for heparan sulfate elongation (EXT1/EXT2) as well as the disaccharide primer, β -D-GlcA(1 \rightarrow 3) β -D-Gal(1 \rightarrow O)C₂H₄NHZ having a hydrophobic aglycon.^[13]

In summary, we synthesized the partial sequences in the linkage region of betaglycan as primers for the biosynthesis of heparan sulfate. Both synthetic strategies in the liquid phase as well as on a solid support are available for the synthesis of the target tetraosyl hexapeptides: β GlcA- β Gal- β Gal- β Xyl-SerGlyTrpProAspGly.

EXPERIMENTAL

General Methods

Optical rotations were measured at $22 \pm 3^{\circ}$ C with a HORIBA polarimeter SEPA-200. ¹H NMR assignments were confirmed by two-dimensional HH-COSY experiments with a JEOL ECP 500 MHz spectrometer. Signal

assignments such as 1^{III} stand for a proton at C-1 of sugar residue III. MALDI-TOF and ESI mass spectra were measured by Daltonics Autoflex II spectrometer (Bruker) and Q-TOF2 (Micromass) instrument, respectively. Silica gel chromatography, analytical TLC, and preparative TLC (PTLC) were done on a column of Silica Gel 60 (Merck), Silica Gel 60 N (spherical neutral), (Kanto Kagaku) or glass plates coated with Silica Gel F₂₅₄ (Merck), respectively. Gels for size-exclusion chromatography (Sephadex LH-20 and Biobeads S-X1) were purchased from Amersham Biosciences and BIO · RAD, respectively. Reversed phase short column (Bond Elut[®] C8) was purchased from Varian Inc. Molecular sieves (MS) were purchased from GL Science, Inc., and activated at 200°C under diminished pressure prior to use. All reactions in organic solvents were performed under dry Ar atmosphere. As a usual workup, the organic phase of the reaction mixture was washed with aq. NaHCO₃ and brine and dried over MgSO₄.

4-Methoxyphenyl 2,3,4-tri-O-acetyl- β -D-xylopyranoside (4)

To a suspension of 1,2,3,4-tetra-O-acetyl- β -D-xylopyranose^[6] (3, 15.5 g, 48.7 mmol) and 4-methoxyphenol (6.70 g, 54.0 mmol) in the presence of activated MS 4A (2.5 g) in 1,2-dichloroethane (100 mL) was added TMSOTf (4.1 mL, 2.3 mmol) at -20° C with stirring, and then the reaction temperature was gradually raised up to $-14^{\circ}C$ within 1 h. Et₃N (15 mL) and an excess amount of saturated NaHCO₃ were added. Insoluble materials were filtered on Celite. The organic phase was treated as described in the general methods. The crude materials were subjected to a column of silica gel (5:1-3:1 toluene:EtOAc) to give 4 (16.8 g) in 90% yield. A small amount of the product was recrystallized from *n*-hexane:EtOAc to give white powder: $[\alpha]_D$ -41.5 (*c* 0.66, CHCl₃); m.p. 150.4°C; ¹H NMR (CDCl₃): δ 6.96–6.94 (m, 2H, Ar H), 6.84–6.81 (m, 2H, Ar H), 5.23 (dd, 1H, $J_{2,3} = 8.29$ Hz, $J_{3,4} = 7.81$ Hz, H-3), 5.16 (dd, 1H, $J_{1,2} = 6.10$ Hz, H-2), 5.03 (d, 1H, H-1), 5.01 (m, 1H, H-4), 4.21 (dd, 1H, $J_{4,5eq} = 4.88 \text{ Hz}, J_{gem} = 11.96 \text{ Hz}, \text{ H-5eq}), 3.77 \text{ (s, 3H, OMe)}, 3.47 \text{ (dd, 1H, otherwise)}$ $J_{4,5ax} = 8.29$ Hz, H-5ax), 2.10, 2.08, 2.08 (3s, $3H \times 3$, 3MeCO). Anal. Calcd for C₁₈H₂₂O₉: C, 56.53; H, 5.81. Found: C, 56.51; H, 5.81.

4-Methoxyphenyl β -D-xylopyranoside (5)

Triacetate (4) (16.8 g, 44.0 mmol) was diluted with Et₃N (75 mL), MeOH (150 mL), and H₂O (75 mL) with stirring overnight. The volatiles were removed under diminished pressure and the residue was coevaporated with water and toluene. The residue was purified from a column of silica gel (1:1–1:5 *n*-hexane:EtOAc-100:1–40:1–20:1 EtOAc:MeOH) to give **5** quantitatively: $[\alpha]_{\rm D}$ –26.7 (*c* 1.29, MeOH); ¹H NMR (CD₃OD): δ 6.91–6.89 (m, 2H, Ar H), 6.74–6.72 (m, 2H, Ar H), 4.61 (d, 1H, $J_{1,2}$ = 7.56 Hz, H-1), 3.79 (dd, 1H, $J_{4,5a}$ = 5.37 Hz, $J_{\rm gem}$ = 11.47 Hz, H-5a), 3.64 (s, 3H, OMe), 3.5–3.2 (m, 4H, H-2,3,4,5e). Anal. Calcd for C₁₂H₁₆O₆: C, 56.24; H, 6.31. Found: C, 56.19; H, 6.31.

4-Methoxyphenyl 2,3-O-isopropylidene β -D-xylopyranoside (6)

To a solution of **5** (15.2 g, 59.4 mmol) in DMF (70 mL) were added a camphor sulfonic acid (2.1 g, 9.0 mmol) and 2-methoxypropene (12.0 mL, 125 mmol) with stirring at 60°C. After 2 h, 6 mL of 2-methoxypropene was added for 30 minutes. Forty minutes later, the reaction mixture was cooled to rt and Et₃N (6.0 mL, 35 mmol) was added. The reaction mixture was extracted with EtOAc. The organic phase was treated as described in the general methods. The residue was eluted from a column of silica gel (5:1–4:1–1:1–1:5 toluene:EtOAc) to give **6** (13.2 g, 75%) as a syrup: $[\alpha]_D$ –32.3 (*c* 1.32, CHCl₃); ¹H NMR (CDCl₃): δ 7.04–7.01 (m, 2H, Ar H), 6.84–6.81 (m, 2H, Ar H), 5.18 (d, 1H, $J_{1,2}$ = 5.86 Hz, H-1), 4.15 (m, 1H, H-5eq), 4.11 (m, 1H, H-4), 3.77 (s, 3H, OMe), 3.62 (m, 2H, H-2,3), 3.38 (dd, 1H, $J_{4,5ax}$ = 6.34 Hz, J_{gem} = 11.47 Hz, H-5ax), 2.49 (d, 1H, $J_{4,OH}$ = 3.91 Hz, OH-4), 1.51, 1.49 (2s, 3H × 2, 2CH₃). Anal. Calcd for C₁₅H₂₀O₆ · 0.2H₂O: C, 60.06; H, 6.87. Found: C, 59.88; H, 6.90.

2,4,6-Tri-O-acetyl-3-O-allyl-α-D-galactopyranosyl trichloroacetimidate (7)

To a solution of 4-methoxyphenyl 2,4,6-tri-O-acetyl-3-O-allyl-β-D-galactopyranoside^[7] (77.3 g, 171 mmol) in CH₃CN (400 mL) and H₂O (100 mL) was added cerium (IV) ammonium nitrate (CAN) (88.4 g, 161 mmol) at 0°C with stirring. After 3 h, additional CAN (175.57 g, 320.3 mmol) was supplied and the reaction mixture was stirred for another 2.5 h, then diluted with CHCl₃ and brine and extracted with CHCl₃. The organic phase was washed with brine and the residue was eluted from a column of silica gel (2:1-3:2-1:1-1:3 *n*-hexane:EtOAc) to give the corresponding hemiacetal (47.0 g, 79%) as a syrup. The hemiacetal was diluted with CH_2Cl_2 (350 mL). To the solution were added CCl₃CN (22 mL) and DBU (8.0 mL, 54 mmol) at 0°C. The reaction mixture was stirred for 1.5 h and directly subjected to a column of silica gel $(3:1 \sim 3:2 \sim 1:1 \text{ n-hexane-EtOAc})$ to give 7 (47.4 g, 71%) as a syrup, which was used for the next reaction without further purification: ¹H NMR (CDCl₃): δ 8.63 (s, 1H, NH), 6.56 (s, 1H, H-1), 5.88–5.78 (m, 1H, CH=), 5.58 (d, 1H, $J_{3,4} = 2.54$ Hz, H-4), 5.31–5.17 (m, 3H, H-2, =CH₂), 4.35 (brt, 1H, J = 6.47 Hz, H-5), 4.23 - 3.97 (m, 5H, H-3, 6, CH₂O), 2.16, 2.05, 2.04 (3s, $3H \times 3$, 3MeCO).

4-Methoxyphenyl O-(2,4,6-tri-O-acetyl-3-O-allyl- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ - β -D-xylopyranoside (8)

To a solution of **6** (321.0 mg, 1.083 mmol) and **7** (977.5 mg, 1.992 mmol) in CH_2Cl_2 (15 mL) was added MS AW300 (300 mg). This mixture was stirred for 30 min at rt and cooled to $-15^{\circ}C$. To this solution was added a TMSOTf (70 μ L, 0.38 mmol) with stirring and the reaction temperature was gradually raised to $-10^{\circ}C$ for 1 h. Then, Et₃N (110 μ L, 0.79 mmol) and an excess

amount of aqueous NaHCO₃ were added. Insoluble materials were filtered on Celite. The organic phase was treated as described in the general methods. To a solution of the crude products in MeOH and CH_2Cl_2 (1:1, 46 mL) was added a camphor sulfonic acid (251.6 mg, 1.08 mmol) and the mixture stirred for 2 h and quenched with Et_3N (150 μL , 1.08 mmol). The volatiles were removed under diminished pressure and the residue was subjected to a column of silica gel (4:1-2:1-1:1-2:3 toluene:EtOAc) to give 8 (518.1 mg) in 82% yield as a syrup: $[\alpha]_D$ -3.9 (c 1.50, CHCl₃); ¹H NMR (CDCl₃): δ 7.01-6.97 (m, 2H, Ar H), 6.85-6.82 (m, 2H, Ar H), 5.82-5.73 (m, 1H, CH=), 5.42 (d, 1H, $J_{3,4} = 3.42$ Hz, H-4^{II}), 5.34–5.17 (m, 2H, =CH₂), 5.10 (dd, 1H, $J_{1,2} = 8.05 \text{ Hz}, J_{2,3} = 10.00 \text{ Hz}, \text{ H-2}^{\text{II}}$, 4.90 (d, 1H, $J_{1,2} = 6.59 \text{ Hz}, \text{ H-1}^{\text{I}}$), 4.48 (d, 1H, H-1^{II}), 4.24 (dd, 1H, $J_{5,6a} = 4.88$ Hz, $J_{gem} = 11.47$ Hz, H-6a^{II}), 4.14– $4.07 \ (m, \ 1H, \ one \ of \ OCH_2), \ 4.09 \ (m, \ 1H, \ H\text{-}6b^{II}), \ 3.95 \ (dd, \ 1H), \ 3.9$ $J_{4,5eq} = 4.64 \text{ Hz}, \ J_{gem} = 11.95 \text{ Hz}, \ \text{H-5eq}^{\text{I}}$), $3.92 - 3.88 \text{ (m, 2H, H-5^{\text{II}}, one of }$ CH₂O), 3.89 (m, 1H, OH-3^I), 3.78 (s, 3H, OMe), 3.78–3.73 (m, 1H, H-3^I), 3.67 (m, 2H, H-2^I, 4^I), 3.53 (dd, 1H, H-3^{II}), 3.41 (dd, 1H, $J_{4.5ax} = 8.54$ Hz, H-5ax^I), 2.78 (d, 1H, $J_{2.OH} = 3.66$ Hz, OH-2^I), 2.14, 2.12, 2.12, (3s, 3H × 3, 3MeCO). Anal. Calcd for C₂₇H₃₆O₁₄ · 0.5 H₂O: C, 54.62; H, 6.30. Found: C, 54.68; H, 6.02.

4-Methoxyphenyl O-(2,4,6-tri-O-acetyl-3-O-allyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranoside (9)

To a solution of 8 (1.71 g, 2.92 mmol) in pyridine (10 mL) was added a 4-methylbenzoyl chloride (1.50 mL, 11.6 mmol) dropwise with stirring. After 1.5 h MeOH (0.5 mL) was added to the reaction mixture at 0° C and diluted with $CHCl_3$. The organic phase was treated as described in general methods. The crude materials were subjected to a column of silica gel (10:1-7:1-6:1-4:1-1:1 toluene:EtOAc) to give 9 (1.85 g, 77%) as a syrup: $[\alpha]_{\rm D}$ +33.9 (c 0.945, CHCl₃); ¹H NMR (CDCl₃): δ 7.97-7.95 (m, 4H, Ar H), 7.24-7.22 (m, 4H, Ar H), 6.98-6.96 (m, 2H, Ar H), 6.82-6.80 (m, 2H, Ar H), 5.84-5.71 (m, 1H, CH=), 5.68 (brt, 1H, J = 6.30 Hz, H-3^I), 5.43 (dd, 1H, $J_{1,2} = 5.04$ Hz, $J_{2,3} = 6.18 \text{ Hz}, \text{ H-2}^{\text{I}}$), 5.29 (brd, 2H, $J = 4.58 \text{ Hz}, \text{ H-1}^{\text{I}}, 4^{\text{II}}$), 5.23–5.14 (m, 2H, =CH₂), 5.05 (dd, 1H, $J_{1,2} = 8.02$ Hz, $J_{2,3} = 10.08$ Hz, H-2^{II}), 4.57 (d, 1H, H-1^{II}), 4.23 (dd, 1H, $J_{4,5eq} = 3.90$ Hz, $J_{gem} = 12.37$ Hz, H-5eq^I), 4.10-4.06 (m, 1H, one of OCH₂), 3.98 (m, 1H, H-4^I), 3.87-3.84 (m, 1H, one of CH₂O), 3.83 (dd, 1H, $J_{5,6a} = 6.19$ Hz, $J_{gem} = 10.99$ Hz, H-6a^{II}), 3.76 (s, 3H, OMe), 3.71 (brt, 1H, J = 6.53 Hz, H-5^{II}), 3.65 (dd, 1H, $J_{4,5ax} = 6.65$ Hz, H-5ax^I), 3.59 (dd, 1H, $J_{5,6b} = 6.65$ Hz, H-6b^{II}), 3.46 (dd, 1H, $J_{3,4} = 3.44$ Hz, H-3^{II}), 2.40, 2.38 (2s, 3H \times 2, 2PhMe), 2.03, 2.02, 1.96 (3s, 3H \times 3, 3MeCO). Anal. Calcd for C₄₃H₄₈O₁₆ · H₂O: C, 61.56; H, 6.02. Found: C, 61.72; H, 5.87.

4-Methoxyphenyl O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranoside (10)

A suspension of a catalytic amount of (1,5-cyclooctadiene)bis(methyldiphenylphosphine)iridium(I) hexafluorophosphate in THF (10 mL) was stirred

under H_2 atmosphere, which was then replaced with argon. This manipulation was repeated a few times. Then, a solution of 9 (2.01 g, 2.45 mmol) in THF (20 mL) was added to the above solution of the iridium complex. After stirring for 2 h, H_2O (5 mL), NaHCO₃ (3.92 g, 46.7 mmol), and I_2 (1.72 g, 6.78 mmol) were added to the reaction mixture, and the stirring was continued for 2.5 h at 0°C. The reaction mixture was then diluted with CHCl₃. The organic phase was washed with aq. NaHCO₃, aq. Na₂S₂O₃, and brine. The volatiles were removed under diminished pressure, and the crude materials obtained were eluted from a column of silica gel (4:1-3:1-2:1-1:1-1:2 toluene:EtOAc) to give **10** (1.82 g, 95%) as a syrup: $[\alpha]_{\rm D}$ +22.6 (*c* 1.54, CHCl₃); ¹H NMR (CDCl₃): δ 7.94 (m, 4H, Ar H), 7.29–7.21 (m, 4H, Ar H), 6.98–6.96 (m, 2H, Ar H), 6.82–6.80 (m, 2H, Ar H), 5.69 (t, 1H, $J_{2,3} = J_{3,4} = 6.34$ Hz, H-3^I), 5.43 (dd, 1H, $J_{1,2} = 4.88 \text{ Hz}, \text{ H-}2^{\text{I}}), 5.30 \text{ (d, 1H, H-}1^{\text{I}}), 5.20 \text{ (d, 1H, } J_{3,4} = 3.42 \text{ Hz}, \text{ H-}4^{\text{II}}),$ 4.90 (dd, 1H, $J_{1,2} = 8.05$ Hz, $J_{2,3} = 10.00$ Hz, H-2^{II}), 4.60 (d, 1H, H-1^{II}), 4.26 (dd, 1H, $J_{4.5eq} = 3.66$ Hz, $J_{gem} = 12.20$ Hz, H-5eq^I), 4.00 (m, 1H, H-4^I), 3.85 $(dd, 1H, J_{5,6a} = 6.34 \text{ Hz}, J_{gem} = 10.98 \text{ Hz}, H-6a^{II}), 3.80-3.73 (m, 2H, 2H)$ $\text{H-3}^{\text{II}},5^{\text{II}}$), 3.75 (s, 3H, OMe), 3.68 (dd, 1H, $J_{4.5ax} = 6.10 \text{ Hz}$, H-5ax^{I}), 3.59 (dd, 1H, $J_{5.6b} = 6.83$ Hz, H-6b^{II}), 2.51, 2.49 (2s, $3H \times 2$, 2PhMe), 2.06, 2.03, 1.94 (3s, $3H \times 3$, 3MeCO). Anal. Calcd for $C_{40}H_{44}O_{16} \cdot H_2O$: C, 60.14; H, 5.82. Found: C, 60.00; H, 5.53.

4-Methoxyphenyl O-(2,4,6-tri-O-acetyl-3-O-allyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranoside (11)

To a solution of 10 (7.40 g, 9.48 mmol) and 7 (7.12 g, 14.5 mmol) in CH₂Cl₂ (160 mL) was added MS AW300 (4.0 g). This mixture was stirred for 35 min at rt, and then cooled to -20° C. To this solution was added a TMSOTf (660 μ L, 3.65 mmol) with stirring. After 1 h, the reaction was quenched with Et₃N (1.0 mL, 7.0 mmol) and excess amount of aq. NaHCO₃. The reaction was treated as described in the synthesis of 8. The residue was subjected to a column of silica gel (5:1-4:1-3:1-2:1-1:2 n-hexane:EtOAc) to give 11 (9.06 g) in 86% yield as a syrup: $[\alpha]_{\rm D}$ +51.5 (c 0.96, CHCl₃); ¹H NMR (CDCl₃): δ 7.98– 7.94 (m, 5H, Ar H), 7.24-7.23 (m, 3H, Ar H), 6.97 (m, 2H, Ar H), 6.82 (m, 2H, Ar H), 5.80–5.70 (m, 1H, =CH), 5.68 (t, 1H, $J_{2,3} = J_{3,4} = 6.10$ Hz, H-3^I), 5.42 (dd, 1H, $J_{1,2} = 4.88$ Hz, H-2^I), 5.37 (d, 1H, $J_{3,4} = 3.42$ Hz, H-4^{III}), 5.30 (d, 1H, H-1^I), 5.27 (d, 1H, $J_{3,4} = 3.42$ Hz, H-4^{II}), 5.19 (m, 2H, =CH₂), 5.16 (dd, 1H, 1H, $J_{1,2} = 8.05$ Hz, $J_{1,2} = 7.81 \text{ Hz}, \quad J_{2,3} = 9.51 \text{ Hz}, \quad \text{H-2}^{\text{II}}),$ 4.95(dd, $J_{2,3} = 10.00$ Hz, H-2^{III}), 4.55 (d, 1H, H-1^{II}), 4.45 (d, 1H, H-1^{III}), 4.23 (dd, 1H, H $J_{4.5eq} = 3.66 \text{ Hz}, J_{gem} = 12.44 \text{ Hz}, \text{ H-5eq}^{I}$, 4.10 (m, 2H, OCH₂), 4.10 (dd, $\begin{array}{l} J_{5,6b} = 5.12 \ \mathrm{Hz}, \ J_{gem} = 12.69 \ \mathrm{Hz}, \ \mathrm{H-6b^{III}}), \ 3.96 \ (\mathrm{m}, \ 1\mathrm{H}, \ \mathrm{H-4^{I}}), \ 3.89 - 3.85 \ (\mathrm{m}, \ 2\mathrm{H}, \ \mathrm{H-6a^{III}}, \ 6\mathrm{b^{II}}), \ 3.84 - 3.75 \ (\mathrm{m}, \ 3\mathrm{H}, \ \mathrm{H-3^{II}}, \ 5^{\mathrm{II}}, \ 5^{\mathrm{III}}), \ 3.64 \ (\mathrm{dd}, \ 1\mathrm{H}, \ J_{4,5\mathrm{ax}} = 6.10 \ \mathrm{Hz}, \end{array}$ H-5ax^I), 3.51 (dd, 1H, $J_{5.6a} = 6.83$ Hz, H-6a^{II}), 3.41 (dd, 1H, H-3^{III}), 2.40, 2.39

(2s, $3H \times 2$, 2MePh), 2.14, 2.08, 2.06, 2.06, 2.04, 1.94 (6s, $3H \times 6$, 6MeCO). ESI-MS (positive) Calcd for $C_{55}H_{64}O_{24}Na \ [M + Na]^+$, 1131.4. Found: 1130.9.

4-Methoxyphenyl O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranoside (12)

The iridium catalyst was suspended in THF and activated as described in the synthesis of 10. Then, a solution of 11 (95.9 mg, 86.5 µmol) in THF (3 mL) was added to the iridium complex solution. After stirring for 45 min, H_2O (1 mL), NaHCO₃ (145.3 mg, 1.730 mmol), and I₂ (43.9 mg, 0.174 mmol) were added to the reaction mixture at 0° C. The solution was stirred for 45 min at 0° C and treated as described in the synthesis of **10**. The obtained crude material was eluted from a column of silica gel (9:1-7:1-5:1-3:1-2:1-1:5 toluene:EtOAc) to give 12 (78.5 mg, 85%) as a syrup: $[\alpha]_{\rm D}$ +26.3 (c 1.01, CHCl₃); ¹H NMR (CDCl₃): δ 7.97–7.94 (m, 5H, Ar H), 7.24–7.22 (m, 3H, Ar H), 6.97 (m, 2H, Ar H), 6.81 (m, 2H, Ar H), 5.68 (t, 1H, $J_{2,3} = J_{3,4} = 6.10$ Hz, H-3^I), 5.43 (dd, 1H, $J_{1,2} = 4.89$ Hz, H-2^I), 5.30–5.27 (m, 3H, H-1^I, 4^{II}, 4^{III}), 5.16 (dd, 1H, $J_{1,2} = 8.05 \text{ Hz}$, $J_{2,3} = 10.00 \text{ Hz}$, H-2^{II}), 4.83 (dd, 1H, $J_{1,2} = 8.05 \text{ Hz}, J_{2,3} = 10.00 \text{ Hz}, \text{ H-2}^{\text{III}}$, 4.58 (d, 1H, H-1^{II}), 4.47 (d, 1H, H-1^{III}), 4.23 (dd, 1H, $J_{4,5eq} = 3.66$ Hz, $J_{gem} = 12.44$ Hz, H-5eq^I), 4.17-4.08 (m, 2H, H-6^{III}), 3.97 (m, 1H, H-4^I), 3.86 (dd, 1H, $J_{5,6b} = 5.37$ Hz, $J_{gem} = 11.22$ Hz, H-6b^{II}), 3.79-3.71 (m, 3H, H-3^{II}, 3^{III}, 5^{II}), 3.64 (dd, 1H, $J_{4,5ax} = 6.34$ Hz, H-5ax^I), 3.51 (dd, 1H, $J_{5,6a} = 7.07$ Hz, H-6a^{II}), 2.41, 2.39 (2s, 3H × 2, 2MePh), 2.18, 2.12, 2.07, 2.04, 2.04, 1.94 (6s, 3H × 6, 6MeCO). TOF-MS (positive) Calcd for $C_{52}H_{60}O_{24}Na [M + Na]^+$, 1091.3. Found: 1091.5.

4-Methoxyphenyl O-[methyl 2,3,4-tri-O-(4-methylbenzoyl)- β -D-glucopyranosyl uronate]-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranoside (15)

Method A: A suspension containing CuBr₂ (1.37 g, 6.14 mmol), AgOTf (1.58 g, 6.14 mmol), n-Bu₄NBr (327 mg, 1.01 mmol), and MS 4A (5.0 g) in CH₂Cl₂ (31 mL) was stirred in the dark at rt and cooled to 0°C after 30 min. Then, CH₂Cl₂ (60 mL) and a solution of **13** (798.3 mg, 1.347 mmol) and **12** (713.0 mg, 0.667 mmol) were added dropwise to the suspension and stirred overnight, gradually raised to rt. The reaction was quenched with aq. NaHCO₃ and brine. Then, the reaction mixture was diluted with EtOAc and filtered on Celite. The organic phase was treated as usual. The obtained crude materials were eluted from a column of silica gel (3:1–3:2–1:1–1:10 *n*-hexane:EtOAc) to give **15** (338.8 mg, 31%) as a syrup together with 288.6 mg (41%) of recovered **12**.

Method B: To a solution of 14 (1.11 g, 1.57 mmol) and 12 (675.1 mg, 0.631 mmol) in CH_2Cl_2 (28 mL) was added MS AW300 (300 mg). This

mixture was stirred for 10 min at rt, and then cooled to -20° C. To this solution was added a TMSOTf (85 µL, 0.47 mmol) with stirring, and the same amount of TMSOTf was added after 2 h. One hour later, the reaction was quenched with Et₃N (260 µL, 1.88 mmol) and an excess amount of aq. NaHCO₃ was added. The reaction was treated as described in the synthesis of **8**. The residue was purified as above to give **15** (323.7 mg) in 32% yield..

Method C: To a solution of **14** (147.9 mg, 209.2 µmol) and **12** (96.5 mg, 90.3 $\mu mol)$ in toluene (17.5 mL) and CH_2Cl_2 (0.2 mL) was added MS AW300 (480 mg). This mixture was stirred for 30 min at rt, and then cooled to -20° C. To this solution was added a BF₃·OEt₂ (8 µL, 0.09 mmol) with stirring and the same amount of $BF_3 \cdot OEt_2$ was added after 1.5 h. The reaction mixture was stirred overnight while the temperature gradually was raised to rt. The reaction was worked up with an excess amount of aq. NaHCO₃ and treated as above to give 15 (31.4 mg) in 22% yield together with 66.4 mg (69%) of recovered **12**: $[\alpha]_{D}$ +26.9 (c 1.01, CHCl₃); ¹H NMR (CDCl₃): δ 7.97-7.93 (m, 4H, Ar H), 7.81-7.70 (m, 6H, Ar H), 7.23-7.07 $(m, \ 10H, \ Ar \ H), \ 6.96 \ (m, \ 2H, \ Ar \ H), \ 6.81 \ (m, \ 2H, \ Ar \ H), \ 5.80 \ (t, \ 1H, \ H), \ 5.80 \ (t, \ 1H, \ H), \ 5.80 \ (t, \ H), \ 5.80 \ (t,$ $\begin{array}{l} J_{2,3}=J_{3,4}=9.27~{\rm Hz},~{\rm H-3^{IV}}),~5.65~({\rm t},~1{\rm H},~J_{2,3}=J_{3,4}=6.10~{\rm Hz},~{\rm H-3^{I}}),~5.64~({\rm brt},~1{\rm H},~J=9.76~{\rm Hz},~{\rm H-4^{IV}}),~5.47~({\rm d},~1{\rm H},~J_{3,4}=3.45~{\rm Hz},~{\rm H-4^{III}}),~5.41~({\rm dd},~{\rm H-4^{III}})),~5.41~({\rm dd},~{\rm H-4^{III}}),~5.41~({\rm dd},~{\rm H-4^{III}})),~5.41~({\rm dd},~{\rm H-4^{III}})),~5.41~({\rm dd},~{\rm H-4^{III}})),~5.41~({\rm dd},~{$ 1H, $J_{1,2} = 4.88 \text{ Hz}, \text{ H-2}^{\text{I}}$), 5.37 (dd, 1H, $J_{1,2} = 7.56 \text{ Hz}, \text{ H-2}^{\text{IV}}$), 5.29 (d, 1H, H-1^I), 5.22 (d, 1H, $J_{3,4} = 3.42$ Hz, H-4^{II}), 5.08 (dd, 1H, $J_{1,2} = 8.05$ Hz, $J_{2,3} = 10.00 \text{ Hz}, \text{ H-2}^{\text{II}}), 5.02 \text{ (dd, 1H, } J_{1,2} = 8.05 \text{ Hz}, J_{2,3} = 10.24 \text{ Hz}, \text{ H-2}^{\text{III}}),$ 4.91 (d, 1H, H-1^{IV}), 4.51 (d, 1H, H-1^{II}), 4.37 (d, 1H, H-1^{III}), 4.26 (d, 1H, $J_{4,5} = 10.01 \text{ Hz}, \text{ H-5}^{\text{IV}}$, 4.21 (dd, 1H, $J_{4,5\text{eq}} = 3.91 \text{ Hz}, J_{\text{gem}} = 12.19 \text{ Hz}$, H-5eq^I), 4.16 (dd, 1H, $J_{5,6b} = 5.85$ Hz, $J_{gem} = 11.71$ Hz, H-6b^{III}), 4.03 (dd, 1H, $J_{5.6a} = 6.34 \text{ Hz}, \text{ H-6a}^{\text{III}}$, 3.93 (m, 1H, H-4^I), 3.85–3.81 (m, 2H, H-6b^{II}, 3^{III}), 3.79–3.73 (m, 3H, H-3^{II}, 5^{II}, 5^{III}), 3.76 (s, 3H, MeOPh), 3.70 (s, 3H, COOMe), 3.61 (dd, 1H, $J_{4,5ax} = 5.61 \text{ Hz}$, H-5ax^I), 3.51 (dd, 1H, $J_{5,6a} = 7.07 \text{ Hz}$, $J_{\rm gem} = 11.47 \text{ Hz}, \text{ H-6a}^{\rm II}$), 2.40, 2.37, 2.37, 2.36, 2.30 (5s, $3 \text{H} \times 5$, 5MePh), 2.16, 2.09, 2.02, 1.93, 1.89, 1.65 (6s, $3H \times 6$, 6MeCO). Anal. Calcd for C83H88O33 · 4H2O: C, 59.13; H, 5.57. Found: C, 59.01; H, 6.13. ESI-MS (positive) Calcd for $C_{83}H_{88}O_{33}Na [M + Na]^+$, 1635.5. Found: 1635.3.

$\begin{array}{l} O-[Methyl \ 2,3,4-tri-O-(4-methylbenzoyl)-\beta-D-glucopyranosyl uronate]-\\ (1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl-\beta-D-galactopyranosyl)-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl-\beta-D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)-\alpha-D-xylopyranosyl trichloroacetimidate (17) \end{array}$

To a solution of **15** (445.0 mg, 0.276 mmol) in CH₃CN (36 mL) and H₂O (9 mL) was added CAN (453.6 mg, 0.827 mmol) at 0°C with stirring. After 3 h, additional CAN (150.0 mg, 0.274 mmol) was supplied. The reaction mixture was stirred for another 1.5 h and treated as the synthesis of **7**. The residue was eluted from a column of silica gel (3:1-2:1-1:1-1:5-1:8 *n*-hexane:EtOAc) to give **16** (385.8 mg, 93%) as a syrup. The obtained hemiacetal (**16**) was diluted with

CH₂Cl₂ (17 mL). To the solution were added CCl₃CN (260 μ L) and 1 drop of DBU at 0°C. The reaction mixture was stirred for 2 h and directly subjected to a column of silica gel (3:1–1:1–1:3–1:4 *n*-hexane:EtOAc) to give **17** (377.2 mg, 89%) as a syrup, which was used for the glycosylation without further purification.

N-Butoxycarbonyl-O-{[methyl 2,3,4-tri-O-(4-methylbenzoyl)- β -D-glucopyranosyl uronate]-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranosyl}-L-serylglycine allyl ester (20)

To a solution of 17 (409.7 mg, 248.0 µmol) and 18 (225.2 mg, 744.9 µmol) in CH_2Cl_2 (47 mL) was added MS AW300 (1.8 g). This mixture was stirred for 30 min at rt, and then cooled to -20° C. To this solution was added a TMSOTf (9 µL, 0.05 mmol) with stirring, and the same amount of TMSOTf was added after 1 h, and stirring was continued for another 1.5 h. Then, the reaction was treated as described in the synthesis of 8. The residue was subjected to the columns of gel permeation (LH-20, 1:1 CHCl₃:MeOH) and silica gel (5:1-3:1-2:1-1:1-1:2 toluene:EtOAc) to give 20 (318.7 mg) in 72% yield: $[\alpha]_{\rm D}$ +31.6 (c 1.26, CHCl₃); ¹H NMR (CDCl₃): δ 7.80–7.62 (m, 10H, Ar H), 7.12–7.00 (m, 10H, Ar H), 6.82 [m, 1H, NH(Gly)], 5.80 (m, 1H, =CH), 5.72 (dd, 1H, J_{2,3} = 9.03 Hz, $J_{3,4} = 9.76 \text{ Hz}, \text{ H-3}^{\text{IV}}$), 5.57 (t, 1H, H-4^{IV}), 5.49 (t, 1H, $J_{2,3} = J_{3,4} = 7.81 \text{ Hz}$, H-3^I), 5.40 (d, 1H, $J_{3,4} = 3.17$ Hz, H-4^{III}), 5.36 [m, 1H, NH(Ser)], 5.28 (dd, 1H, $J_{1,2} = 7.08$ Hz, H-2^{IV}), 5.20 (m, 2H, =CH₂), 5.14 (d, 1H, $J_{3,4} = 1.71$ Hz, H-4^{II}), 5.12 (dd, 1H, $J_{1,2} = 6.10$ Hz, H-2^I), 4.95 (dd, 1H, $J_{1,2} = 8.05$ Hz, $J_{2,3} = 7.81$ Hz, $\text{H-2^{II}}\text{), 4.92 (dd, 1H, } J_{1,2} = 7.81 \text{ Hz}\text{, } J_{2,3} = 10.49 \text{ Hz}\text{, H-2^{III}}\text{), 4.84 (d, 1H, H-1^{IV})\text{, } 10.00 \text{ Hz}\text{, } 10.00 \text{$ 4.65 (d, 1H, H-1^I), 4.46 (m, 2H, OCH₂), 4.37 (d, 1H, H-1^{II}), 4.29 (d, 1H, H-1^{III}), 4.19 (d, 1H, H-5^{IV}), 4.15 (m, 1H, Ser α), 4.09 (dd, 1H, $J_{5,6b} = 6.10$ Hz, $J_{\rm gem} = 10.97 \; {\rm Hz}, \;\; {
m H-6b^{III}}, \;\; 4.06 \;\; ({
m dd}, \;\; 1{
m H}, \;\; J_{4,5{
m eq}} = 5.61 \; {
m Hz}, \;\; J_{\rm gem} = 13.17 \; {
m Hz},$ H-5eq^I), 3.97 (dd, 1H, $J_{5,6a} = 5.86$ Hz, H-6a^{III}), 3.89 (m, 1H, H-4^I), 3.89 (dd, 1H, $J_{\rm a,NH} = 5.37$ Hz, $J_{\rm gem} = 18.54$ Hz, Glya), 3.79 (dd, 1H, $J_{\rm b,NH} = 5.37$ Hz, Glyb), 3.76 (m, 1H, H-3^{III}), 3.73 (dd, 1H, $J_{5,6b} = 5.85$ Hz, $J_{gem} = 11.22$ Hz, H-6b^{II}), 3.68 (brt, 1H, J = 6.10 Hz, H-5^{III}), 3.63 (m, 1H, H-3^{II}), 3.63 (s, 3H, COOMe), 3.57 (brt, 1H, J = 6.10 Hz, H-5^{II}), 3.48 (m, 2H, Ser β), 3.45 (m, 2H, H-5a^I, 6a^{II}), 2.29 (s, 6H, 2MePh), 2.28 (s, 6H, 2MePh), 2.22 (s, 3H, MePh), 2.07, 2.01, 1.94, 1.85, 1.83, 1.59 (6s, $3H \times 6$, 6MeCO), 1.36 (s, 9H, tert-Bu). Anal. Calcd for C₈₉H₁₀₂N₂O₃₇ · H₂O: C, 59.06; H, 5.80; N, 1.55. Found: C, 59.08; H, 5.97; N, 1.43.

N-(9-Fluorenylmethoxycarbonyl)-O-{[methyl 2,3,4-tri-O-(4-methylbenzoyl)- β -D-glucopyranosyl uronate]- $(1 \rightarrow 3)$ -O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)- $(1 \rightarrow 3)$ -O-(2,4,6-tri-O-acetyl- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -2,3-di-O-(4-methylbenzoyl)- β -D-xylopyranosyl}-L-serylglycine allyl ester (21)

To a solution of $17~(434.7~mg,~263.2~\mu mol)$ and $19~(335.1~mg,~789.5~\mu mol)$ in $CH_2Cl_2~(50~mL)$ was added MS AW300 (2.3 g). This mixture was stirred

for 30 min at rt and then cooled to -20° C. To this solution was added a TMSOTf $(15 \,\mu\text{L}, 83 \,\mu\text{mol})$ with stirring. Additional TMSOTf (15 and)10 µL) were added after 45 and 100 min, respectively, and stirring was continued for another 1 h. The reaction was quenched and treated as described in the synthesis of 8. The residue was subjected to the columns of gel permeation (LH-20, 1:1 CHCl₃:MeOH) and silica gel (3:1-1:2-1:4 n-hexane:EtOAc) to give **21** (427.3 mg) in 74% yield: $[\alpha]_{\rm D}$ +37.1 (c 0.41, CHCl₃); ¹H NMR (CDCl₃): δ 7.98–7.56 (m, 11H, Ar H), 7.70 (d, 2H, J = 8.02 Hz, Ar H), 7.57 (brt, 1H, J = 7.45 Hz, Ar H), 7.40 (brt, 1H, J = 7.10 Hz, Ar H), 7.31-7.22 (m, 2H, Ar H), 7.20-7.14 (m, 9H, Ar H), 7.08 (d, 2H, J = 8.02 Hz, Ar H), 6.91 [brs, 1H, NH(Gly)], 5.87-5.79 (m, 1H, =CH), 5.79 (brt, 1H, J=9.28 Hz, H-3^{IV}), 5.64 (t, 1H, $J_{3,4} = J_{4,5} = 9.63$ Hz, H-4^{IV}), 5.58 (t, 1H, $J_{2,3} = J_{3,4} = 8.02$ Hz, H-3^I), 5.51 [m, 1H, NH(Ser)], 5.47 (d, 1H, 1H, 1H) (Ser)], 5.47 (d, 1H) $J_{3,4} = 3.43 \text{ Hz}, \text{ H-4}^{\text{II}}$), 5.35 (m, 1H, H-2^{IV}), 5.31–5.23 (m, 2H, =CH₂), 5.21 (m, 2H, H-2^I, 4^{II}), 5.00 (m, 2H, H-2^{II}, 2^{III}), 4.91 (d, 1H, H-1^{IV}), 4.73 (m, 1H, H-1^I), 4.54–4.38 (m, 1H, Sera), 4.51 (m, 2H, OCH₂), 4.42 (m, 1H, H-1^{II}), 4.37–4.31 (m, 1H, Ser β a), 4.36 (m, 1H, H-1^{III}), 4.26 (d, 1H, H-5^{IV}), 4.17 (m, 1H, H-6b^{III}), 4.12 (dd, 1H, $J_{4,5eq} = 7.10$ Hz, $J_{gem} = 14.44$ Hz, H-5eq^I), 4.06-3.68 [m, 3H, OCH₂ (Fmoc), H-9(Fmoc)], 4.04 (dd, 1H, $J_{5,6a} = 6.64 \text{ Hz}, J_{gem} = 11.91 \text{ Hz}, \text{ H-6a}^{\text{III}}$, 3.99 (m, 1H, H-4^I), 3.93 (m, 1H, Glyb), 3.90-3.54 (m, 1H, Ser β b), 3.89 (m, 1H, Glya), 3.82 (m, 1H, H-3^{III}), 3.77 (m, 1H, H-6b^{II}), 3.75 (brt, 1H, J = 5.96 Hz, H-5^{III}), 3.70 (s, 3H, COOMe), 3.68 (m, 1H, H-3^{II}), 3.63 (brt, 1H, J = 6.30 Hz, H-5^{II}), 3.53 (m, 2H, H-5a^I, 6a^{II}), 2.36 (s, 12H, 4MePh), 2.29 (s, 3H, MePh), 2.15, 2.08, 2.05, 2.01, 1.92, 1.91 (6s, $3H \times 6$, 6MeCO). ESI-MS (positive) Calcd for $C_{99}H_{105}N_2O_{37}$ [M + H]⁺, 1913.6. Found: 1913.2, Calcd for $C_{99}H_{104}N_2O_{37}Na$ $[M + Na]^+$, 1935.6. Found: 1935.1.

Tetrakis(triphenylphosphine)palladium(0) (22.0 mg, 19.0 μ mol) and N-methylaniline (105 μ L, 969 mmol) were added to the solution of **20** (173.5 mg, 96.6 μ mol) in THF (4 mL) with stirring. Additional palladium catalysts (22 and 16 mg) were supplied to the solution after 2 and 3 h, respectively. One hour later, volatiles were removed under diminished pressure and the residue was subjected to the columns of gel permeation (LH-20, 10:10:1 CHCl₃:MeOH:AcOH) and silica gel (1:1–1:3 *n*-hexane:EtOAc) to give **22** (151.7 mg) in 90% yield. This compound was used for the next reaction without further purification.

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Tetrakis(triphenylphosphine)palladium(0) (45 mg, 39 μ mol) and N-methylaniline (211 μ L, 1.95 mmol) were added to the solution of **21** (427.3 mg, 195.1 μ mol) in THF (8.2 mL) with stirring. Additional palladium catalyst (22 mg) was supplied to the solution after 1.5 h. One hour later, volatiles were removed under diminished pressure and the residue was subjected to the column of silica gel (1:1-1:2-1:3 *n*-hexane:EtOAc-100:1:0.3-50:1:0.3-30:1:0.3 EtOAc:MeOH:AcOH) to give **23** (320.0 mg) in 76% yield. This compound was used for the next reaction without further purification.

N-(9-Fluorenylmethoxycarbonyl)-proline allyl ester (24)

To a solution of Fmoc-Pro-H (2.00 g, 5.93 mmol) in ethanol (100 mL) was added a 6 mL of aq. Cs_2CO_3 (0.965 g, 2.96 mmol) with stirring at 20°C. After 50 min, the reaction mixture was evaporated with toluene and dried in vacuo for 3 h. DMF (50 mL) and 3-bromopropene (0.57 mL, 6.75 mmol) were added to the residue and stirred overnight at rt. The reaction mixture was diluted with EtOAc and treated as described in general methods. The crude materials were subjected to the column of silica gel (11:1–7:1–5:1–4:1 *n*-hexane:EtOAc) to give **24** (1.93 g, 5.11 mmol) in 86% yield: $[\alpha]_D$ –54.4 (*c* 1.76, CHCl₃); ¹H NMR (CDCl₃): δ 7.78–7.75 (m, 2H, Ar H), 7.64–7.54 (m, 2H, Ar H), 7.42–7.26 (m, 4H, Ar H), 5.89 (m, 1H, =CH), 5.28 (m, 2H, =CH₂), 4.65 (d, 2H, OCH₂), 4.41 (m, Pro α), 4.44 [m, 1H, one of CH₂ (Fmoc)], 4.27 [m, 2H, one of CH₂ (Fmoc), H-9], 3.67 (m, 1H, Pro δ b), 3.55 (m, 1H, Pro δ a), 2.28 (m, 1H, Pro β b), 2.05 (m, 1H, Pro β a), 1.90 (m, 2H, Pro γ). Anal. Calcd \cdot for $C_{23}H_{23}NO_4 \cdot 0.3H_2O$: C, 72.21; H, 6.17; N, 3,66. Found: C, 72.64; H, 6.45; N, 3.64.

N-(9-Fluorenylmethoxycarbonyl)-Nⁱ-(butoxycarbonyl)-L-tryptophanyl-L-proline allyl ester (25)

Morpholine (4.9 mL) was added to a solution of **24** (429.4 mg, 1.137 mmol) in CH_2Cl_2 (20 mL) and stirred overnight. The crude mixture was evaporated to dryness with toluene and diluted with CH_2Cl_2 (22 mL). To this solution was added HOBt (278 mg, 2.08 mmol) with stirring. This solution was cooled to $-20^{\circ}C$ and HBTU (430 mg, 1.13 mmol) was added. The cooling bath was removed, and the reaction mixture was stirred at rt for 30 min. Then, Fmoc-Trp(Boc)-H (544.6 mg, 1.034 mmol) was added. The reaction mixture was stirred overnight and diluted with CHCl₃. Organic phase was washed with 1M HCl and aq. NaHCO₃, brine and dried over MgSO₄. The volatiles were removed under diminished pressure. The crude materials were subjected to the column of silica gel (7:1–6:1–5:1–3:1–1:1 *n*-hexane:EtOAc) to give **25** (391.4 mg) in 56% yield: $[\alpha]_{\rm D}$ –26.3 (*c* 1.12, CHCl₃); ¹H NMR (CDCl₃): δ 8.14 (m, 1H, Ar H), 7.78–7.23 (m, 11H, Ar H), 5.93 (m, 1H, =-CH), 5.65 [d, 1H, $J_{\alpha,\rm NH} = 8.54$ Hz, NH(Trp)], 5.30 (m, 2H, ==CH₂), 4.87 (ddd, $J_{\alpha,\beta a} = 7.08$ Hz, $J_{\alpha,\beta b} = 5.86$ Hz, Trp α), 4.66 (d, 2H, OCH₂), 4.55 (dd, $J_{\alpha,\beta a} = 4.88$ Hz, $J_{\alpha,\beta b} = 8.05$ Hz, Pro α), 4.37–4.15 [m, 3H, CH₂ (Fmoc), 9H], 3.61 (m, 1H. Pro δb), 3.25 (m, 1H, Pro δa), 3.22 (dd, 1H, $J_{\rm gem} = 14.64$ Hz, Trp βb), 3.11 (dd, 1H, Trp βa), 2.20 (m, 1H, Pro βb), 1.97 (m, 1H, Pro βa), 1.91 (m, 2H, Pro γ), 1.63 (s, 9H, *t*-Bu). Anal. Calcd for C₃₉H₄₁N₃O₇ · 2.5H₂O: C, 66.07; H, 6.55; N, 5.93. Found: C, 65.94; H, 6.17; N, 5.71. ESI-MS (positive) Calcd for C₃₉H₄₂N₃O₇ [M + H]⁺, 664.3. Found: 664.5, Calcd for C₃₉H₄₁N₃O₇Na [M + Na]⁺, 686.3. Found: 686.4.

N-(9-Fluorenylmethoxycarbonyl)-Nⁱ-(butoxycarbonyl)-L-tryptophanyl-L-proline (26)

Tetrakis(triphenylphosphine)palladium(0) (247.3 mg, 0.241 mmol) and *N*-methylaniline (2.3 mL, 21 mmol) were added to the solution of **25** (1.447 g, 2.135 mmol) in THF (18 mL) with stirring. After 15 h, volatiles were removed under diminished pressure and the residue was subjected to a column of silica gel (5:1 toluene:EtOAc-100:1:0.3-50:1:0.3 EtOAc:MeOH:AcOH) to give **26** (861.9 mg) in 63% yield. This compound was used for the next reaction without further purification: ¹H NMR (CDCl₃): δ 8.11-8.09 (d, 1H, Ar H), 7.74-7.21 (m, 11H, Ar H), 5.81 [d, 1H, $J_{\alpha,\text{NH}} = 8.78$ Hz, NH(Trp)], 4.85 (dd, $J_{\alpha,\beta a} = 7.32$ Hz, $J_{\alpha,\beta b} = 7.08$ Hz, Trp α), 4.57 (dd, $J_{\alpha,\beta a} = 3.66$ Hz, $J_{\alpha,\beta b} = 8.29$ Hz, Pro α), 4.36-4.14 [m, 3H, CH₂ (Fmoc), 9H], 3.59 (m, 1H, Pro β a), 1.85 (m, 2H, Pro γ), 1.62 (s, 9H, *t*-Bu).

N-(Benzyloxycarbonyl)-O-(tert-butyl)-L-aspartylglycine tert-butyl ester (27)

Z-Asp(*O*-*t*-Bu)-H (200.0 mg, 0.586 mmol) and H-Gly-*t*-Bu · HCl (98.2 mg, 0.586 mmol) were dissolved in CH₂Cl₂ (18 mL). To this was added Et₃N (81 μ L, 0.59 mmol) and HOBt (158.4 mg, 1.172 mmol) with stirring. This solution was cooled to -20° C, and then, a solution of WSCD · HCl (146 mg, 0.762 mmol) in CH₂Cl₂ (5 mL) was added. The reaction mixture was stirred overnight and gradually raised to rt, diluted with CHCl₃, and treated as described in the synthesis of **25**. The crude materials were subjected to a column of silica gel (5:1–1:2 *n*-hexane:EtOAc) to give **27** (246.1 mg) in 96% yield: [α]_D +15.0 (c 1.45, CHCl₃); ¹H NMR (CDCl₃): δ 7.37–7.27 (m, 5H, Ar H), 6.96 [m, 1H, NH(Gly)], 5.98 [d, 1H, $J_{\alpha,NH} = 8.25$ Hz, NH(Asp)], 5.14 (s, 2H, PhCH₂), 4.57 (brs, 1H, Asp α), 3.92 (m, 2H, Gly), 2.92 (brdd, 1H, J = 4.38 and 16.95 Hz, Asp β a), 2.64 (dd, 1H, $J_{\alpha,\betab} = 6.42$, $J_{gem} = 13.95$ Hz,

Asp β b), 1.46, 1.43 (2s, 9H × 2, 2t-Bu). Anal. Calcd. for C₂₂H₃₂N₂O₇: C, 60.54; H, 7.39; N, 6.42. Found: C, 60.31; H, 7.59; N, 6.27.

N-(9-Fluorenylmethoxycarbonyl)-Nⁱ-(butoxycarbonyl)-L-tryptophanyl-L-prolyl-O-(tert-butyl)-L-aspartylglycine tert-butyl ester (29)

A solution of 27 (246.1 mg, 563.8 µmol) in MeOH (5 mL) and AcOH (0.1 mL) containing a catalytic amount of Pd-C was stirred vigorously for 3 h under H₂ atmosphere. The reaction mixture was filtered on Celite and the volatiles were removed under diminished pressure to afford 28 (191.2 mg, 93%), which was dissolved in CH₂Cl₂ (20 mL). To this solution were added **26** $(404.1 \text{ mg}, 633.6 \mu \text{mol}), \text{ Et}_{3}\text{N}$ (73 μ L, 0.53 mmol), and HOBt (171 mg, 1.27 mmol) with stirring. This solution was cooled to -20° C, and then a solution of WSCD · HCl (157 mg, 819 mmol) in CH₂Cl₂ (6 mL) was added. The reaction mixture was stirred overnight gradually raised to rt, diluted with $CHCl_3$, and treated as described in the synthesis of 25. The crude materials were subjected to a column of silica gel (5:1-3:1-1:1-1:3-1:5 n-hex-1)ane:EtOAc) to give **29** (414.6 mg) in 85% yield: $[\alpha]_{\rm D} = 20.7$ (c 1.09, CHCl₃); ¹H NMR (CDCl₃): δ 7.79-7.21 [m, 13H, Ar H, NH (Asp)], 7.22 [m, 1H, NH (Gly)], 5.76 (d, 1H, $J_{\alpha,\beta} = 5.50$ and 8.02 Hz, Pro α), 4.30 [dd, 1H, one of CH₂ (Fmoc)], 4.23 [dd, 1H, one of CH₂ (Fmoc)], 4.14 [m, 1H, H-9 (Fmoc)], 4.11 (m, 1H, Glya), 3.82 (m, 1H, Glyb), 3.79 (m, 1H, Probb), 3.54 (m, 1H, Proba), 3.28 (d, 2H, Trp β), 3.00 (dd, 1H, $J_{\alpha,\beta a} = 4.35$ Hz, $J_{gem} = 16.95$ Hz, Asp βa), 2.59 (dd, 1H, $J_{\alpha,\beta b} = 5.96$ Hz, Asp βb), 2.18 (m, 3H, Pro βb , Trp βa , Pro γb), 2.03 (m, 1H, Proya), 1.66, 1.61, 1.46, (3s, $9H \times 3$, 3t-Bu). Anal. Calcd for C₅₀H₆₁N₅O₁₁ · 3H₂O: C, 62.41; H, 7.03; N, 7.28. Found: C, 62.22; H, 6.77; N, 7.07.

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Morpholine (0.9 mL) was added to a solution of **29** (110.5 mg, 119.8 μ mol) in CH₂Cl₂ (3.5 mL) and stirred overnight. The crude mixture was evaporated to dryness with toluene, and the residue was subjected to a column of silica gel (1:1 *n*-hexane:EtOAc-10:1:0.3 EtOAc:MeOH:Et₃N) to afford **30** (83.6 mg) quantitatively. A part of **30** (41.3 mg, 59.0 μ mol) was dissolved in DMF (130 μ L), and HOBt (7.9 mg, 58 μ mol) was added to the solution with stirring. This solution was cooled to -20° C and HBTU (12.0 mg, 31.6 μ mol) was added. The cooling bath was removed, and the reaction mixture was stirred at rt for 30 min. Then, **22** (47.8 mg, 27.2 μ mol) and *i*-Pr₂EtN (10.3 μ L, 59.1 μ mol) in DMF (132 mL) were added. The reaction mixture was stirred overnight and diluted with EtOAc. Organic phase was treated as described

in the synthesis of **25**. The volatiles were removed under diminished pressure. The crude materials were subjected to a column of gel permeation (1:1 CHCl₃:MeOH) to give **31** (41.5 mg) in 63% yield: $[\alpha]_{\rm D}$ +78 (c 0.1, CHCl₃); ¹H NMR (CDCl₃): δ 8.13–7.05 (m, 25H, Ar H), 7.45 [d, 1H, $J_{\alpha,\text{NH}} = 8.25$ Hz, NH (Asp)], 7.18 [m, 1H, NH (Gly)], 6.94 [br, 1H, NH (Gly)], 6.78 [br, 1H, NH (Trp)], 5.80 (t, 1H, $J_{2,3} = J_{3,4} = 9.39$ Hz, H-3^{IV}), 5.64 (brt, 1H, J = 9.26 Hz, H-4^{IV}), 5.53 (dd, 1H, $J_{2,3} = 7.79$ Hz, $J_{3,4} = 8.25$ Hz, H-3^I), 5.47 (d, 1H, $J_{3,4} = 2.75$ Hz, H-4^{III}), 5.37 [m, 1H, NH (Ser)], 5.36 (dd, 1H, $J_{1,2} = 7.10$ Hz, H-2^{IV}), 5.20 (d, 1H, $J_{3,4} = 3.21$ Hz, H-4^{II}), 5.17 (d, 1H, $J_{1,2} = 6.18$ Hz, H-2^I), 5.06 (m, 1H, Trpα), 4.99 (m, 2H, H-2^{II}, 2^{III}), 4.92 (d, 1H, H-1^{IV}), 4.79 (m, 1H, Asp α), 4.66 (d, 1H, H-1^I), 4.49 (t, 1H, J = 6.42 Hz, Pro α), 4.40 (d, 1H, $J_{1,2} = 8.02 \text{ Hz}, \text{ H-1}^{\text{III} \text{ or II}}), 4.37 \text{ (d, 1H, } J_{1,2} = 8.02 \text{ Hz}, \text{ H-1}^{\text{II} \text{ or III}}), 4.28 \text{ Hz}$ (m, 1H, Ser α), 4.27 (d, 1H, $J_{4,5} = 9.85$ Hz, H-5^{IV}), 4.16 (dd, 1H, $J_{5,6b} = 5.73$ Hz, $J_{gem} = 11.62$ Hz, H-6b^{III}), 4.06 (m, 1H, H-5eq^I), 4.03 (dd, 1H, $J_{5,6a} = 5.27$ Hz, H-6a^{III}), 4.00 (m, 1H, Glya), 3.92 (m, 1H, H-4^I), 3.83 (dd, $J_{2,3} = 10.31$ Hz, H-3^{III}), 3.81 (m, 1H, Glyb), 3.8–3.5 (m, 2H, H-6^{II}), 3.76 (brt, J = 6.56 Hz, H-5^{III}), 3.75 (m, 2H, Gly), 3.70 (s, 3H, COOMe), 3.69 (m, 1H, H-3^{II}), 3.68 (m, 1H, Pro δ b), 3.61 (brt, 1H, J = 7.10 Hz, H-5^{II}), 3.55 (m, 2H, Ser β), 3.47 (dd, 1H, $J_{4,5ax} = 8.01$ Hz, $J_{gem} = 12.14$ Hz, H-5ax^I), 3.37 (m, 1H, Proba), 3.24 and 3.15 (m, 2H, Trp β), 2.90 (dd, 1H, $J_{\alpha,\beta a} = 4.81$ Hz, $J_{\text{gem}} = 16.96 \text{ Hz}, \text{ Asp}\beta a$), 2.62 (dd, 1H, $J_{\alpha,\beta b} = 5.95 \text{ Hz}, \text{ Asp}\beta b$), 2.36, 2.35 (2s, 3H × 2, 2MePh), 2.34 (s, 6H, 2MePh), 2.29 (s, 3H, MePh), 2.15 (s, 6H, 2MeCO), 2.12 (m, 2H, Proß), 2.09, 2.02, 1.93, 1.91 (4s, each 3H, 4MeCO), 1.92 (m, 2H, Proγ), 1.66, 1.44, 1.40, 1.39 (4s, each 9H, 4t-Bu). ESI-MS (positive) Calcd. for $C_{121}H_{148}N_7O_{45}$ [M + H]⁺, 2418.9. Found: 2418.8.

To a solution of **31** (30.4 mg, 12.5 µmol) in CH₂Cl₂ (0.75 mL) was added a TFA cocktail (40.7:2.5:2.5:1.3:50 trifluoroacetic acid:thioanisole:phenol: H₂O:1,2-ethanedithiol:triisopropylsilane:CH₂Cl₂) (0.75 mL) and stirred for 2 h. Volatiles were removed with toluene under diminished pressure and the residue was eluted from Bond Elut[®] C8 (H₂O-1:1-1:2 H₂O:MeOH-MeOH-CH₂Cl₂). The crude product was diluted with 50% MeOH (3 mL) and 0.107M NaOMe (1.4 mL) was added to the solution during 3 h keeping less than pH 9. Then, the solution was neutralized with 50% AcOH and the volatiles were removed under diminished pressure. The crude materials were subjected to a column of gel permeation (LH-20, 1% AcOH) to give **1** (14.8 mg) in 83% yield. ¹H NMR (D₂O): δ (selected) 7.71–7.20 (m, 5H, Ar H), 4.96 (t, J = 6.9 Hz, Trp α), 4.75 (dd, J = 6.0 and 7.0 Hz, Asp α), 4.70 (d, $J_{1,2} = 7.9$ Hz, H-1^{IV}), 4.66 (dd, J = 5.8 and 7.8 Hz, Asp α '), 4.59 (d, $J_{1,2} = 7.9$ Hz, H-1^{II}), 4.42

(d, $J_{1,2} = 7.3$ Hz, H-1^{' I}), 4.41 (m, Pro α , Ser α), 4.33 (dd, J = 5.0 and 11.0 Hz, Ser β a), 4.30 (t, J = 4.1 Hz, Ser α'), 4.24 (m, Ser β a'), 4.14 (s, H-4^{IIorIII}), 4.10 (s, H-4^{IIIorII}), 4.10 (m, Ser β b), 4.04 (m, Ser β b'), 3.78 (m, H-3^{IIorIII}), 3.73 (m, H-2^{II}, 2^{III}, Proda), 3.63 (m, H-3^{IIIorII}), 3.42 (m, H-2^{IV}), 3.37 (m, H-2¹, Proδb), 3.33 (m, H-2'^I), 3.31 (m, Trpβa), 3.30 (m, Proδb'), 3.14 (m, Trpβb), 2.94 (dd, $J_{gem} = 19.1$ Hz, Asp β a), 2.90 (dd, $J_{gem} = 19.1$ Hz, Asp β a'), 2.79 (dd, Aspβb), 2.77 (dd, Aspβb'), 2.22 (m, Proβa), 1.92 (m, Proβb, Proγ), 1.64, 1.44 (m, $Pro\beta'$, $Pro\gamma a'$), 0.97 (m, $Pro\gamma b'$); FAB-MS (positive) Calcd. for $[M + H]^+$, $C_{50}H_{69}N_7O_{30}Na_3$ 1316.4. Found: 1316.3. Calcd. for $C_{50}H_{68}N_7O_{30}Na_4$ [M + Na]⁺, 1338.4. Found: 1338.4.

General Procedure for Solid-Phase Synthesis

Glycopeptides were synthesized manually for 100 mg of Sieber amide resin (52 μ mol) as follows. The Fmoc group was removed with 20% of piperidine/NMP (2 mL) (2 × 3 min and 1 × 20 min), and was monitored by Kaiser ninhydrin test. After washing with NMP (2.2 mL) (6 × 1 min) and CH₂Cl₂ (2.2 mL) (3 × 1 min), it was dried in vacuo. The *N*-terminal free resin or peptide-onresin was swollen in NMP (2 mL) and shaken overnight with corresponding Fmoc amino acid (130 μ mol), HOBt (130 μ mol), HBTU (130 μ mol), and *i*-Pr₂EtN (260 μ mol). Coupling was monitored by Kaiser test. The resin was washed with NMP (2.2 mL) (3 × 1 min) and CH₂Cl₂ (2.2 mL) (3 × 1 min) and dried in vacuo.

$O-\{\beta-D-Glucopyranuronosyl-(1 \rightarrow 3)-O-\beta-D-galactopyranosyl-(1 \rightarrow 3)-O-\beta-D-galactopyranosyl-(1 \rightarrow 4)-\beta-D-xylopyranosyl\}-L-serylglycyl-L-tryptophanyl-L-prolyl-L-aspartylglycineamide (2)$

Fmoc-Gly-H (46.4 mg, 156 µmol), Fmoc-Asp (O-t-Bu)-H (64.1 mg, 156 µmol), Fmoc-Pro-H (52.6 mg, 156 µmol), and Fmoc-Trp(Boc)-H (82.1 mg, 156 µmol) were coupled in turn on Sieber amide resin (300 mg, 156 µmol) with HOBt $(21.3 \text{ mg}, 156 \mu \text{mol}), \text{HBTU} (53.3 \text{ mg}, 156 \mu \text{mol}), \text{ and } i-\text{Pr}_2\text{EtN} (55 \mu \text{l}, 156 \mu \text{mol}))$ 312 µmol) in NMP (2.7 mL). A part of the N-terminal of H-Trp(Boc)-Pro-Asp(Ot-Bu)-Gly-resin (67.4 mg, 27 mmol) was coupled with 23 (116 mg, 54 μ mol) as described in the general procedure. The resultant resin was exposed to TFA cocktail (3.5 mL) with shaking for 7.5 h and evaporated. The residue was eluted from Bond Elut[®] C8 (1:0-0:1 H₂O-MeOH) and subjected to a column of gel permeation (LH-20, 1% AcOH) to give crude glycopeptide (26.5 mg) still having acyl groups. Saponification was performed with 1 N NaOH-MeOH (1:100, 6.2 mL) overnight. The reaction mixture was diluted with H₂O (6 mL), neutralized with 0.1 N AcOH after 5 h, and evaporated to dryness. The residue was subjected to further saponification with 5 mM NaOH (5 mL) for 4 days. The reaction mixture was neutralized in the same manner. The crude products purified by HPLC (C18, $A \sim B = 10\% CH_3 CN + 0.1\% CF_3 COOH \sim$ were

 $90\% CH_3 CN + 0.1\% CF_3 COOH)$ to give **2**. TOF-MS (positive) Calcd. for $C_{50}H_{71}N_8O_{29}Na$ $[M+Na]^+,\,1271.4.$ Found: 1271.4, Calcd. for $C_{50}H_{70}N_8O_{29}Na_2$ $[M-H+2Na]^+,\,1293.4.$ Found: 1293.4.

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